

POLIFOR® L6 GF/30 H-D-R NATURALE - PP

Description

Polypropylene, homopolymer, 30% glass fiber reinforced, chemically coupled; heat, detergent and copper contact stabilised.

Physical properties	Value	Unit	Test Standard
Density	1130	kg/m ³	ISO 1183
Melt flow rate, MFR	4	g/10min	ISO 1133
MFR temperature	230	°C	ISO 1133
MFR load	2.16	kg	ISO 1133

Mechanical properties	Value	Unit	Test Standard
Tensile modulus	6900	MPa	ISO 527-2/1A
Tensile stress at break, 5mm/min	85	MPa	ISO 527-2/1A
Tensile strain at break, 5mm/min	3.5	%	ISO 527-2/1A
Flexural modulus, 23°C	6600	MPa	ISO 178
Izod impact notched, 23°C	11	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
DTUL at 1.8 MPa	148	°C	ISO 75-1, -2
Vicat softening temperature, 50°C/h 50N	138	°C	ISO 306
Flammability at thickness h	HB	class	UL 94
thickness tested (h)	1.50	mm	UL 94
UL recognition (h)	UL	-	UL 94

Typical injection moulding processing conditions

Pre Drying	Value	Unit	Test Standard
Drying time	2 - 3	h	-
Drying temperature	80 - 100	°C	-
Temperature	Value	Unit	Test Standard
Zone1 temperature	200 - 220	°C	-
Zone2 temperature	220 - 240	°C	-
Zone3 temperature	240 - 260	°C	-
Melt temperature	240 - 260	°C	-
Mold temperature	50 - 80	°C	-

Other text information

Longer pre-drying times/storage

This product should be stored in a covered facility and kept away from moisture and heat.

Characteristics

Product Categories	Additives
Glass reinforced	Metal deactivator

Processing

Injection molding